

Adamus 

Immediate Forming



Get ahead with Adamus!



In its initial operating phase, ADAMUS co-operated mainly with the building industry market (manufacturing steel structures, pipeline fittings, etc.) and the production of solid fuel central heating boilers.

Adamus

FAST DELIVERY

Fast shipments of products to the customers is one of the main priorities of ADAMUS. Maintaining optimum stock levels allows the realization of orders within 24 hours.

Order processing time:
most heads are kept in stock.
Processing time if not in stock:
5-7 days.

MARKET POSITION

ADAMUS quality and fast delivery are valued by more than 500 customers in Poland, as well as many foreign countries.

Our products are exported throughout Europe to such countries as Belgium, the Netherlands, Germany, Austria, France, the Czech Republic, Slovakia, Belarus, Lithuania, Estonia, etc.

ADAMUS Agata i Rafał Dobija, Mateusz Adamus Manufacturing Company

has been operating as a family business since the 1970's.

Our main products are:
steel heads manufactured in accordance with DIN
and Polish Standards, redrawing and die shearing.



PLANT MANUFACTURING PROFILE



MATERIALS & QUALITY

- carbon steel:
S235JR+N, S355J2C+N, P265GH+N, P355NL1/NH, P355GH
- stainless steel:
1.4301, 1.4541, 1.4404, 1.4571

Only certified materials are used.

Head diameter range:
– from 20 to 1400 mm



STEEL HEADS

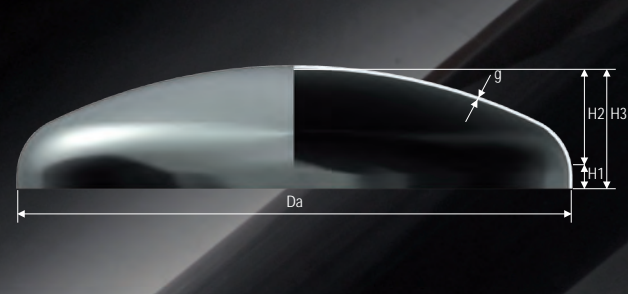
DIN 28011

DIN 28013

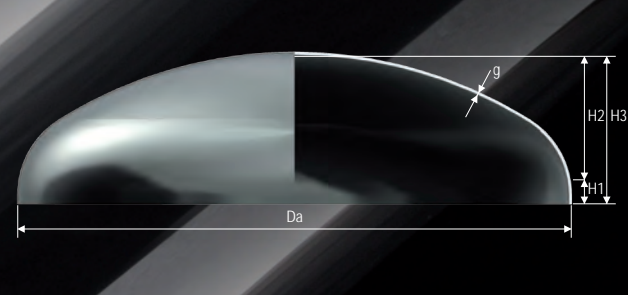
DIN 28011

Da [mm]	g [mm]	H2 [mm]	H1 [mm]	H3 [mm]
76	3	13	11	24
89	2	16	20	36
	3	16	20	36
133	3	24	20	44
140	3	26	20	46
	4	25	20	45
168	3	31	20	51
204	2	39	20	59
219	3	41	20	61
	4	41	20	61
242	3	45	20	65
254	2	48	20	68
300	3	57	20	77
	4	56	20	76
356	1,5	68	20	88
	2	68	20	88
	2,5	68	20	88
	3	68	20	88
380	3	72	20	92
406	1,5	78	20	98
	2	78	20	98
	3	77	20	97
419	4	79	20	99
457	1,5	88	20	108
	2	88	20	108
	2,5	87	20	107
	3	87	20	107
500	2	96	20	116
	2,5	96	20	116
	3	95	20	115
	4	95	20	115
550	5	94	20	114
	2	106	20	126
	2,5	105	20	125
	3	105	20	125
	4	105	20	125
600	2	115	20	135
	2,5	115	20	135
	3	115	20	135
	4	114	20	134
	5	114	20	134
610	8	114	35	149
	10	113	35	148
650	2,5	125	20	145
	3	124	20	144
	4	124	20	144
700	2	135	20	155
	2,5	134	20	154
	3	134	20	154
750	2	144	20	164
	2,5	144	20	164
	3	144	20	164
	4	143	20	163
	5	143	20	163
790	2	152	20	172
	2,5	152	20	172
	3	152	20	172
	4	151	20	171
	5	151	20	171
800	4	153	20	173
	5	153	20	173
950	3	182	20	202
	4	182	20	202
	5	182	20	202
1000	3	192	20	212
	4	192	20	212
	5	191	20	211
	6	191	25	216
1200	4	230	20	250
	5	230	20	250
	6	229	25	254

DIN 28011



DIN 28013



DIN 28013

Da [mm]	g [mm]	H2 [mm]	H1 [mm]	H3 [mm]
38	3	7,8	9	17
42,4	3	8,9	9	18
	4	8,3	12	20
44,5	3	9,4	9	18
	4	8,8	12	21
48,3	3	10,4	9	19
	4	9,8	12	22
57	3	12,6	9	22
	4	12	12	24
60,3	3	13,5	9	22
	4	12,8	12	25
	6	11,6	18	30
76,1	4	16,9	12	29
	6	15,6	18	34
88,9	3	20,8	20	41
	4	20,1	20	40
	5	19,5	20	39
	6	18,9	20	39
	8	17,6	25	43

DIN 28013

Da [mm]	g [mm]	H2 [mm]	H1 [mm]	H3 [mm]
101,6	3	23,4	20	43
	4	23,4	20	43
108	3	25,6	20	46
	4	25	20	45
	5	24,4	20	44
	6	23,7	20	44
	8	22,5	25	47
114,3	3	27,2	20	47
	4	26,6	20	47
	5	26	20	46
	6	25,3	20	45
133	4	31,4	20	51
	5	30,7	20	51
	6	30,1	20	50
139,7	4	33,1	20	53
	5	32,4	20	52
	6	31,8	20	52
	8	30,5	25	56
159	2	39,3	20	59
	2,5	39	20	59
	3	38,6	20	59
	4	38	20	58
	5	37,4	20	57
	6	36,7	20	57
	8	35,5	25	60
168,3	3	41	20	61
	4	39,7	20	60
	5	39,7	20	60
	6	39,1	20	59
	8	37,8	25	63
193,7	3	47,5	20	67
	4	46,9	20	67
219,1	3	54	20	74
	4	53,3	20	73
	5	52,7	20	73
	6	52,1	20	72
	8	50,8	25	76
	10	49,5	30	80
	12	48,3	40	88
273	3	67,7	20	88
	4	67,1	20	87
	5	66,4	20	86
	6	65,8	20	86
	8	64,5	25	90
	10	63,3	30	93
	14	60,7	45	106
300	3	75	20	95
323,9	3	80,7	20	101
	4	80,1	20	100
	5	79,4	20	99
	6	78,8	20	99
	8	77,5	25	103
	10	76,2	30	106
	14	73,7	45	119
355,6	3	89	20	109
	4	88,1	20	108
	5	87,5	20	108
	6	86,9	20	107
	8	85,6	25	111
	10	84,3	30	114
406,4	3	101,7	20	122
	4	101,1	20	121
	5	100,5	20	120
	6	99,8	20	120
	8	98,6	25	124
	10	97,3	30	127
	12	96	40	136
	16	93,5	55	148
457	3	114,6	20	135
	4	114	20	134
	5	113,4	20	133
	6	112,7	20	133
	8	111,5	25	136
	10	110,2	30	140
500	4	125	20	145
508	3	127,6	20	148
	4	127	20	147
	5	126,4	20	146
	6	125,7	20	146
	8	124,5	25	149
	10	123,2	30	153
	12	121,9	40	162
550	3	138	20	158
	4	138	20	158
	5	137	20	157
600	4	150	20	170
650	5	163	20	183
	6	162	20	182
750	3	189	20	209
	3,5	189	20	209
800	5	201	20	221
	6	200	20	220
850	3	215	20	235
	3,5	215	20	235
1200	6	302	20	322



STEEL HEADS

PN 64/M-35411

PN 75/M-35412

PN 69/M-35413

PN 75/M-35412

Dw [mm]	g [mm]	Hw [mm]	Hc [mm]	H [mm]
600	3	150	40	190
	4	150	40	190
	5	150	40	190
	6	150	40	190
	8	150	40	190
	10	150	40	190
700	3	175	40	215
	4	175	40	215
	5	175	40	215
	6	175	40	215
	8	175	40	215
	10	175	40	215
800	3	200	40	240
	4	200	40	240
	5	200	40	240
	6	200	40	240
	8	200	40	240
	10	200	40	240
900	3	225	40	265
	4	225	40	265
	5	225	40	265
	6	225	40	265
	8	225	40	265
1000	3	250	40	290
	4	250	40	290
	5	250	40	290
	6	250	40	290
	8	250	40	290
1200	5	300	40	340
	6	300	40	340
	8	300	40	340
1400	5	350	40	390
	6	350	40	390
	8	350	40	390

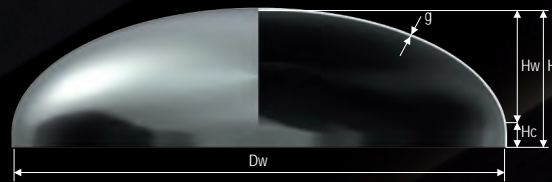
PN 69/M-35413

Dw [mm]	g [mm]	Hw [mm]	Hc [mm]	H [mm]
1300	4	163	40	203
1400	5	175	40	215

PN 64/M-35411



PN 75/M-35412



PN 69/M-35413



PN 64/M-35411

Dz [mm]	g [mm]	H _z [mm]	H _c [mm]	H [mm]
38	3	9	20	29
42,5	3	11	20	31
	4	11	20	31
44,5	3	11	20	31
	4	11	20	31
48	3	12	20	32
	4	12	20	32
57	3	14	20	34
	4	14	20	34
60	3	15	20	35
	4	15	20	35
	6	15	25	40
76	4	19	20	39
	6	19	25	44
89	3	22	20	42
	4	22	20	42
	5	22	20	42
	6	22	20	42
101,6	3	25	20	45
	4	25	20	45
108	3	27	20	47
	4	27	20	47
	5	27	20	47
	6	27	25	52
	8	27	25	52
114	3	28	20	48
	4	28	20	48
	5	28	20	48
	6	28	25	53
133	4	33	20	53
	5	33	20	53
140	4	33	20	53
	4	35	20	55
	5	35	20	55
	6	35	25	60
	8	35	25	60
159	2	40	20	60
	2,5	40	20	60
	3	40	20	60
	4	40	20	60
	5	40	20	60
	6	40	25	65
168	8	40	20	60
	3	42	20	62
	4	42	20	62
	5	42	20	62
194	6	42	25	67
	8	42	25	67
	3	48	20	68
	4	48	20	68
219	3	55	20	75
	4	55	20	75
	5	55	20	75
	6	55	25	80
	8	55	25	80
	10	55	40	95
273	12	55	40	95
	3	69	20	89
	4	69	20	89
	5	69	20	89
	6	69	25	94
	8	69	25	94
324	10	69	40	109
	14	69	40	109
	3	81	20	101
	4	81	20	101
	5	81	20	101
356	6	81	25	106
	8	81	25	106
	10	81	40	121
	14	81	40	121
	4	89	20	109
	5	89	20	109
377	6	89	25	114
	8	89	25	114
	10	89	25	114
	4	88	20	108
406	3	102	20	122
	4	102	20	122
	5	102	20	122
	6	102	25	127
	8	102	25	127
	10	102	40	142
	12	102	40	142
	16	102	40	142
457	3	115	20	135
	4	115	20	135
	5	115	20	135
	6	115	25	140
	8	115	25	140
508	10	115	40	155
	3	127	20	147
	4	127	20	147
	5	127	25	152
	6	127	25	152
	8	127	25	152
577	10	127	40	167
	12	127	40	167
	3	140	20	159
	4	140	20	159

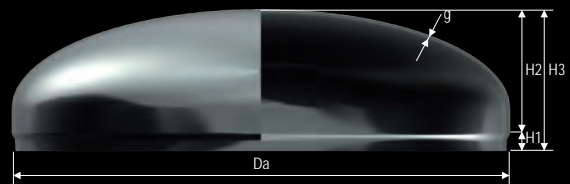


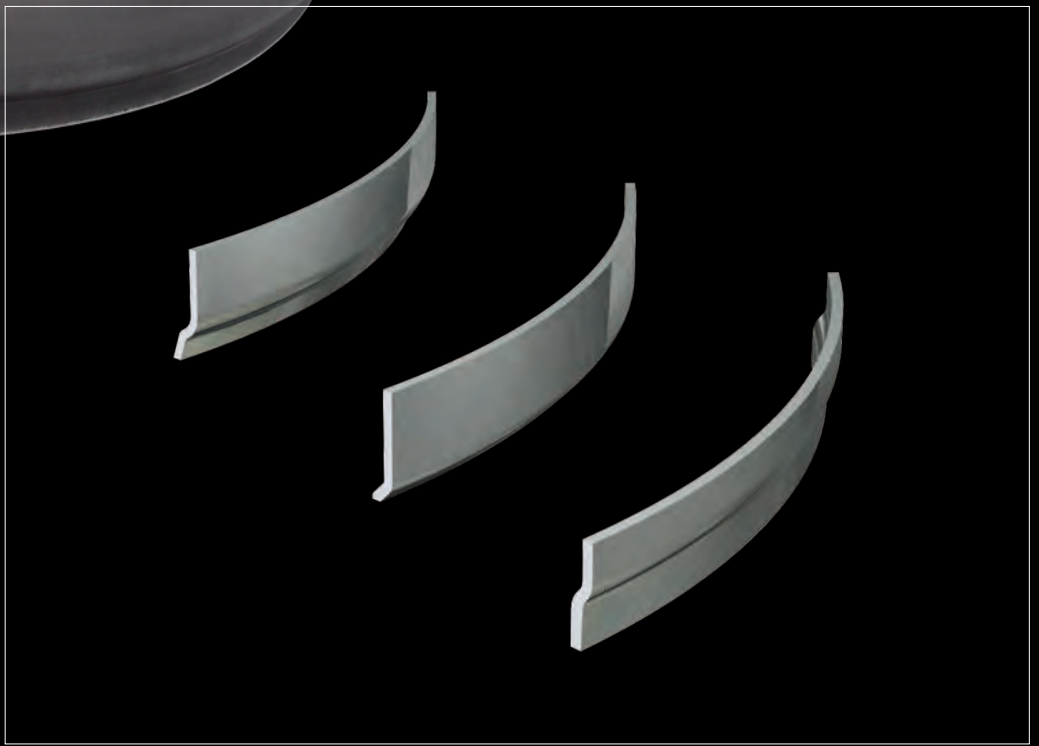
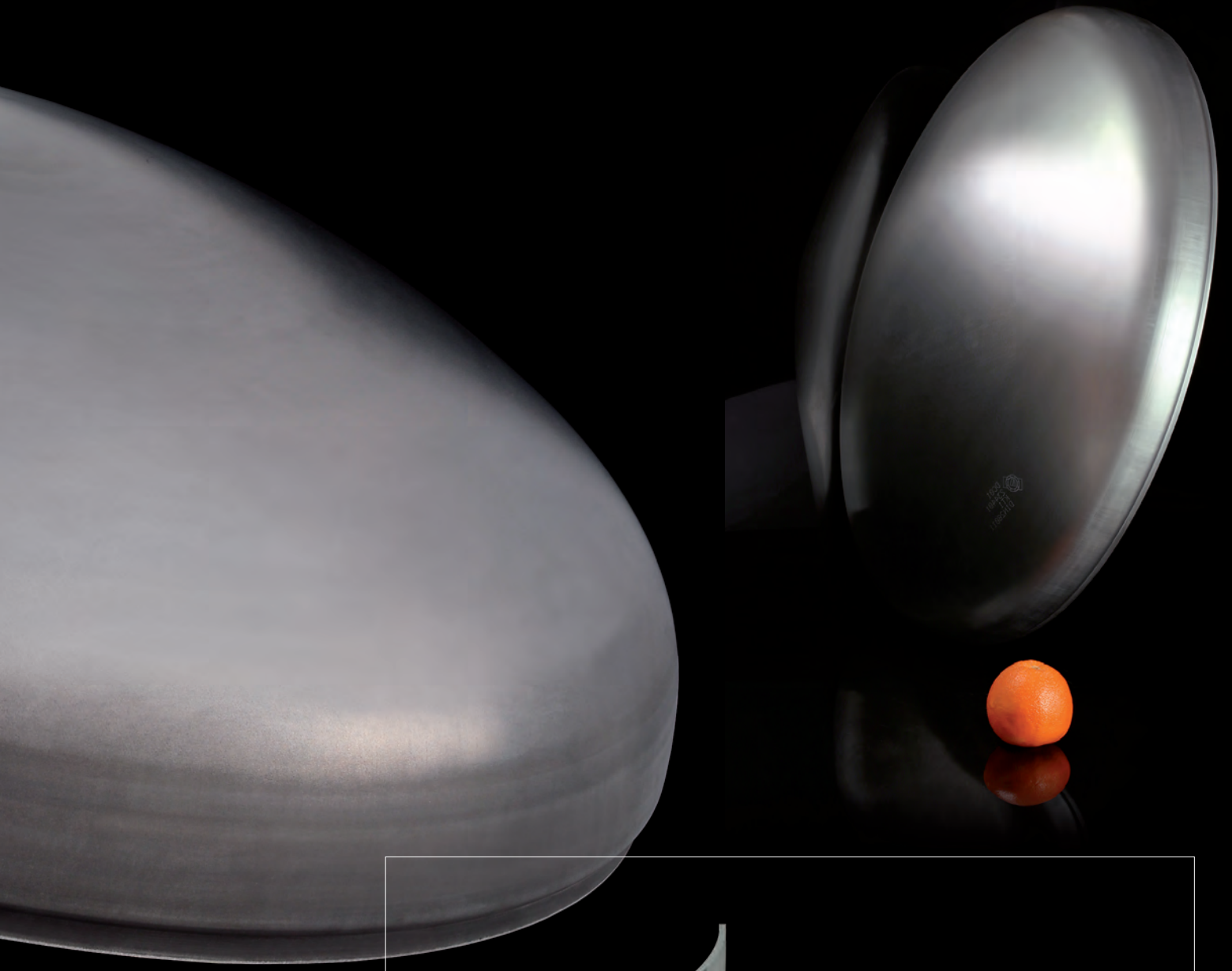


SPECIAL SERVICE

BENDING

Inward bending for individual order
Eases assembly



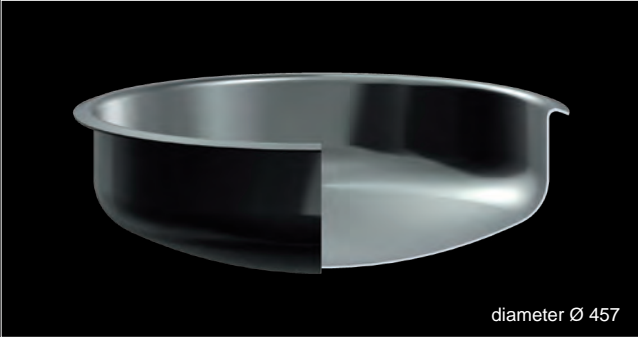




SPECIAL SERVICE

BENDING

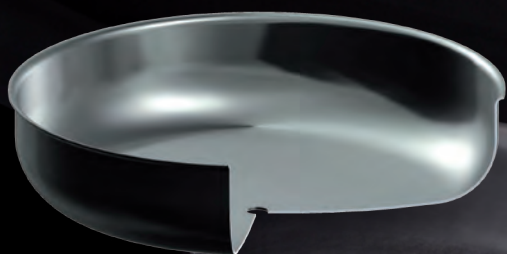
Outward bending



diameter Ø 457

SPECIAL SERVICE

BENDING



diameter Ø 580



diameter Ø 270 ÷ Ø 470



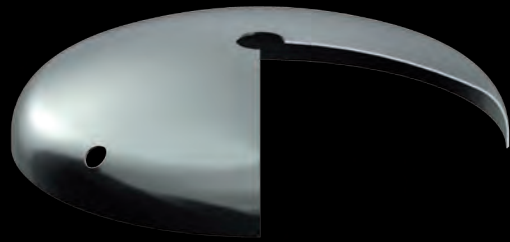
SPECIAL SERVICE

SPECIAL HOLES

Central holes

Ready for welding

99,9% consistency
of dimensions
after processing

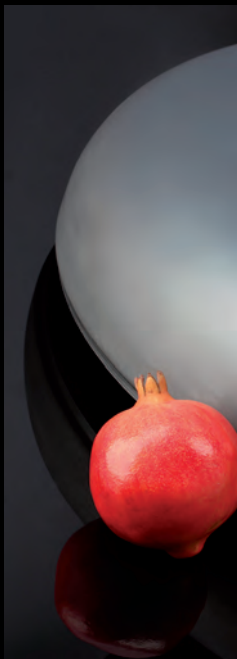
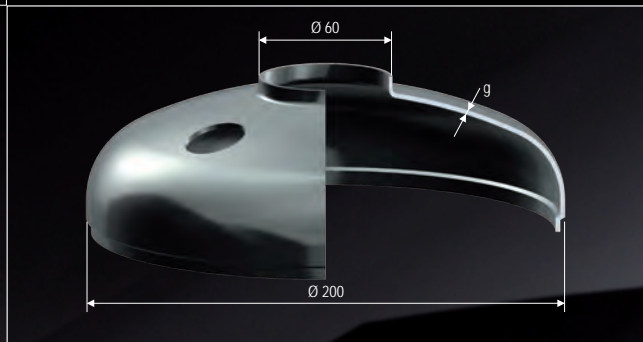




SPECIAL SERVICE

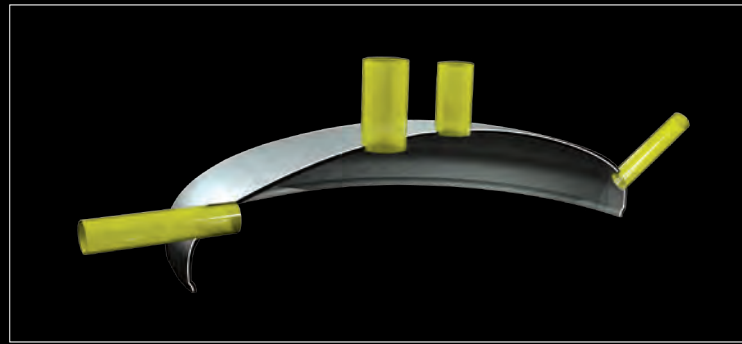
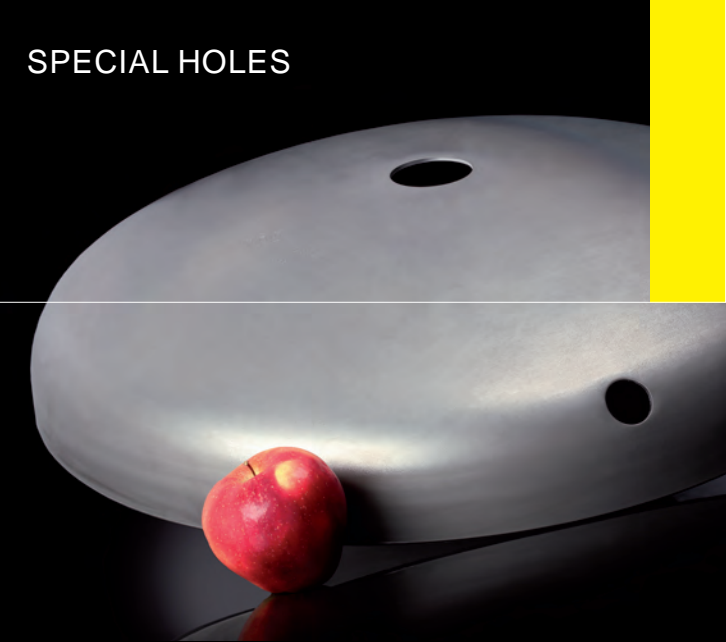
SPECIAL HEADS

Combination bending and holes





SPECIAL SERVICE



metalforni

[We Provide Your Solutions]

Adamus 

mining

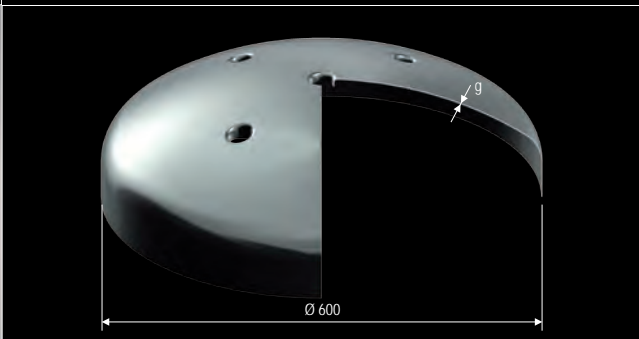


SPECIAL PRODUCTS

SPECIAL HEADS
OVERSIZED DIMENSIONS

Metalforming of elements
made of 2 mm steel

Dimensions from 50 to 600 mm



SPECIAL PRODUCTS

SPECIAL CUPS
SMALL DIMENSIONS





SPECIAL PRODUCTS

DEEP DRAWING
HYDROFORMING



Small diameter and large depth

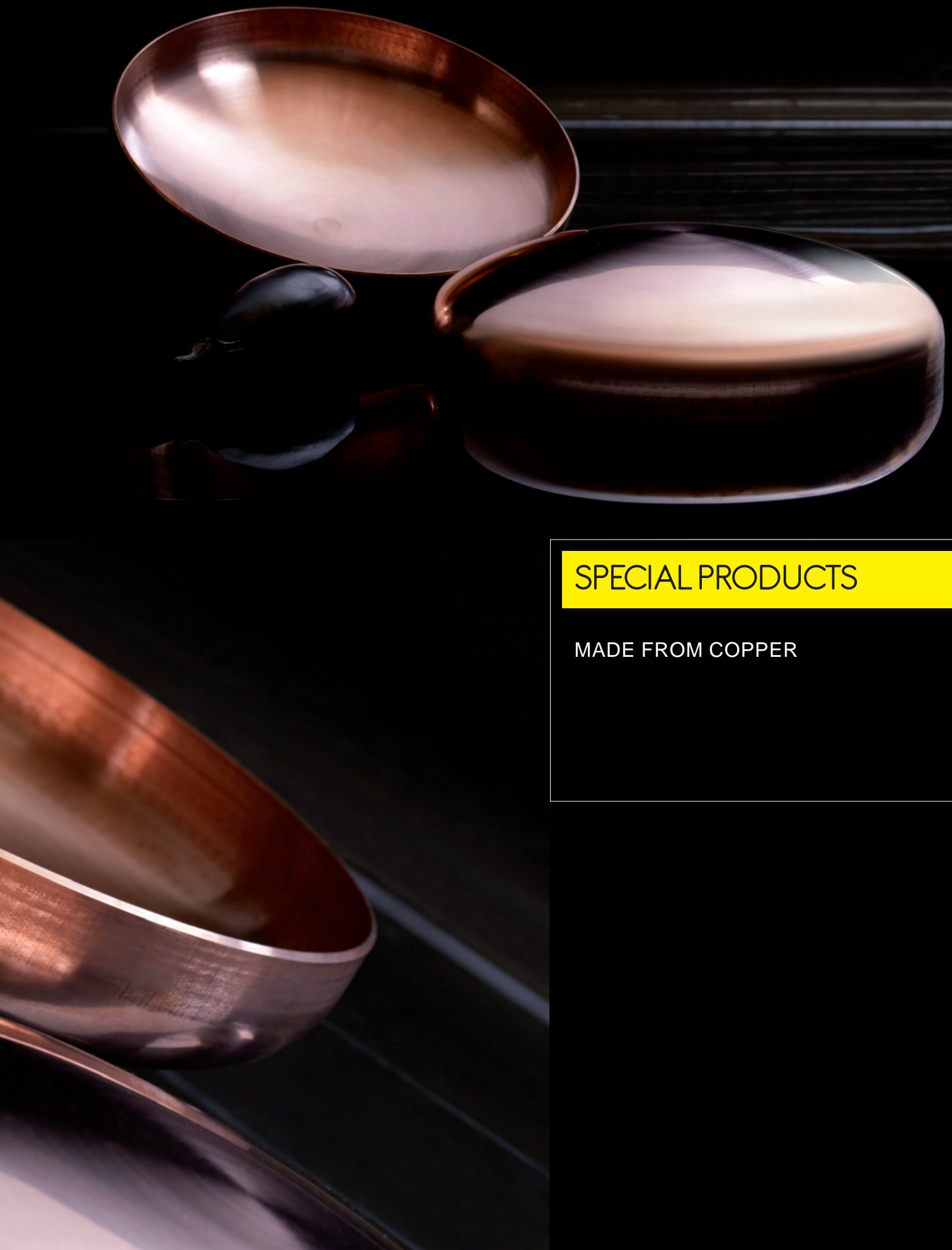


Dimensions from 100 to 700 mm

SPECIAL PRODUCTS

FLAT HEADS





SPECIAL PRODUCTS

MADE FROM COPPER



SPECIAL PRODUCTS

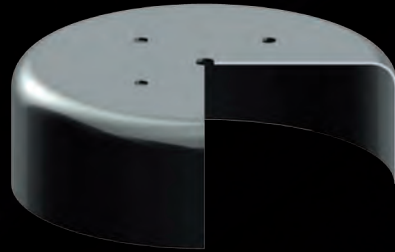
MADE FROM ALUMINUM





SPECIAL PRODUCTS

FLAT PRODUCTS



SPECIAL PRODUCTS

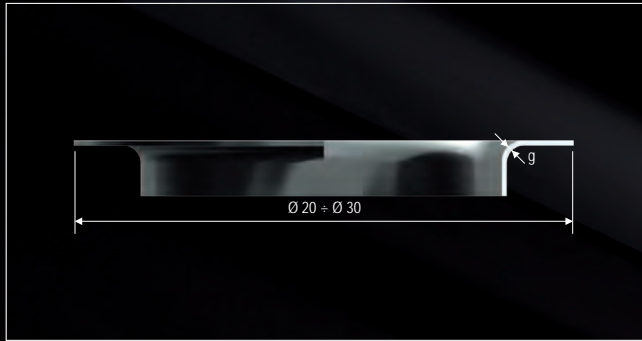
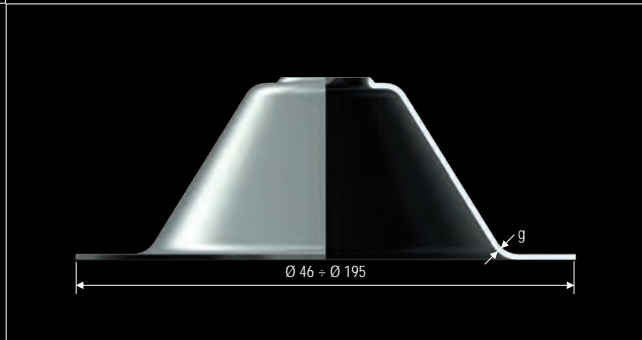
FLAT CUPS

Non-typical elements



SPECIAL PRODUCTS

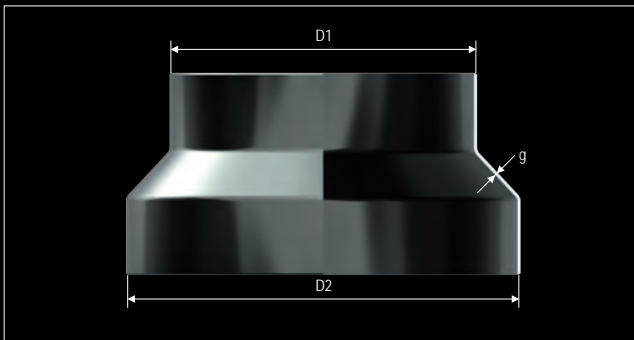
NON-TYPICAL SHAPES



SPECIAL PRODUCTS

REDUCTION JOINTS

Flue elements



g [mm]	D2 [mm]	D1 [mm]
2	180	160
2	200	180
2	250	200





SPECIAL PRODUCTS

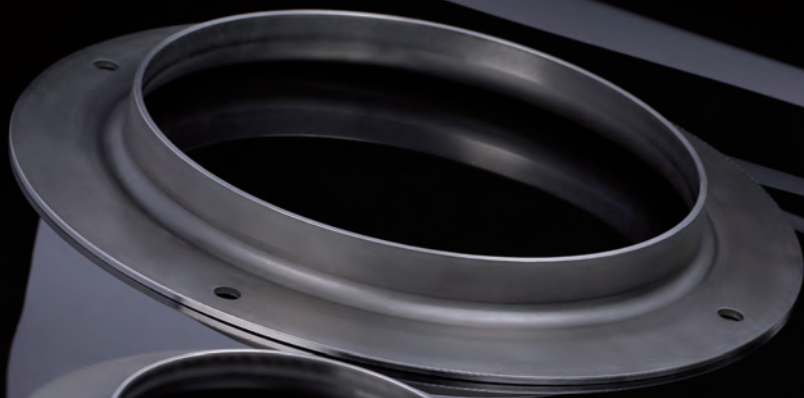
WELDED OPERATIONS





SPECIAL PRODUCTS

DISHED FLANGES



SPECIAL PRODUCTS

EXPANSION JOINTS

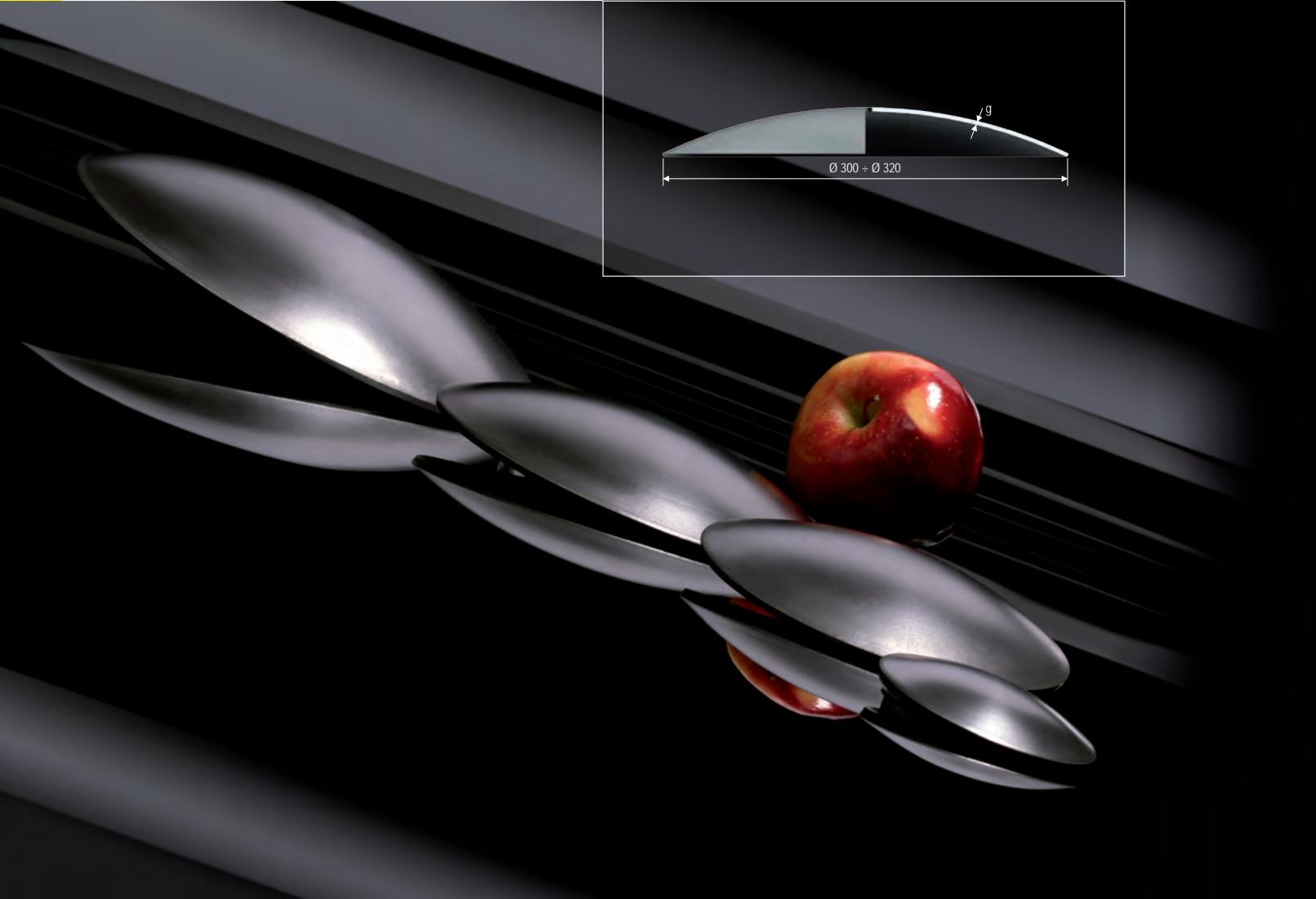




SPECIAL PRODUCTS

END CUPS

Elements for balustrades and railings





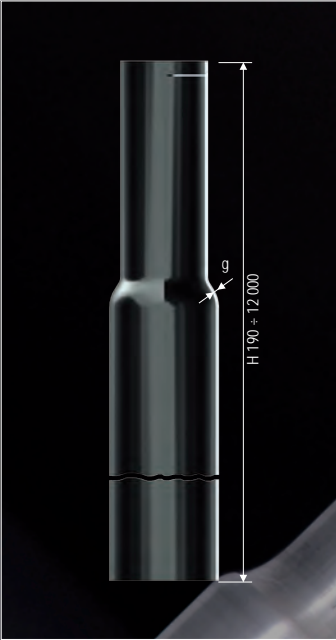
SPECIAL PRODUCTS

OTHER METAL BASES
DISHED HEADS



SPECIAL PRODUCTS

PIPE FORMING



SPECIAL PRODUCTS

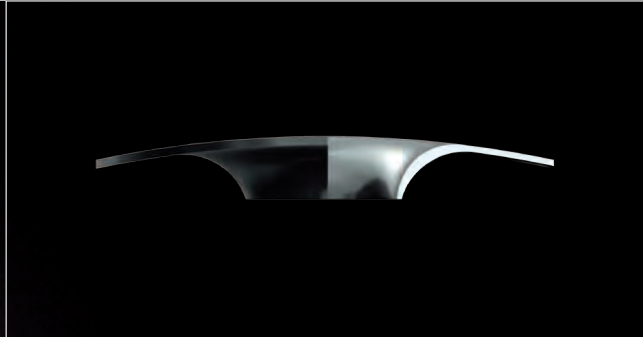
PRESSING & BENDING

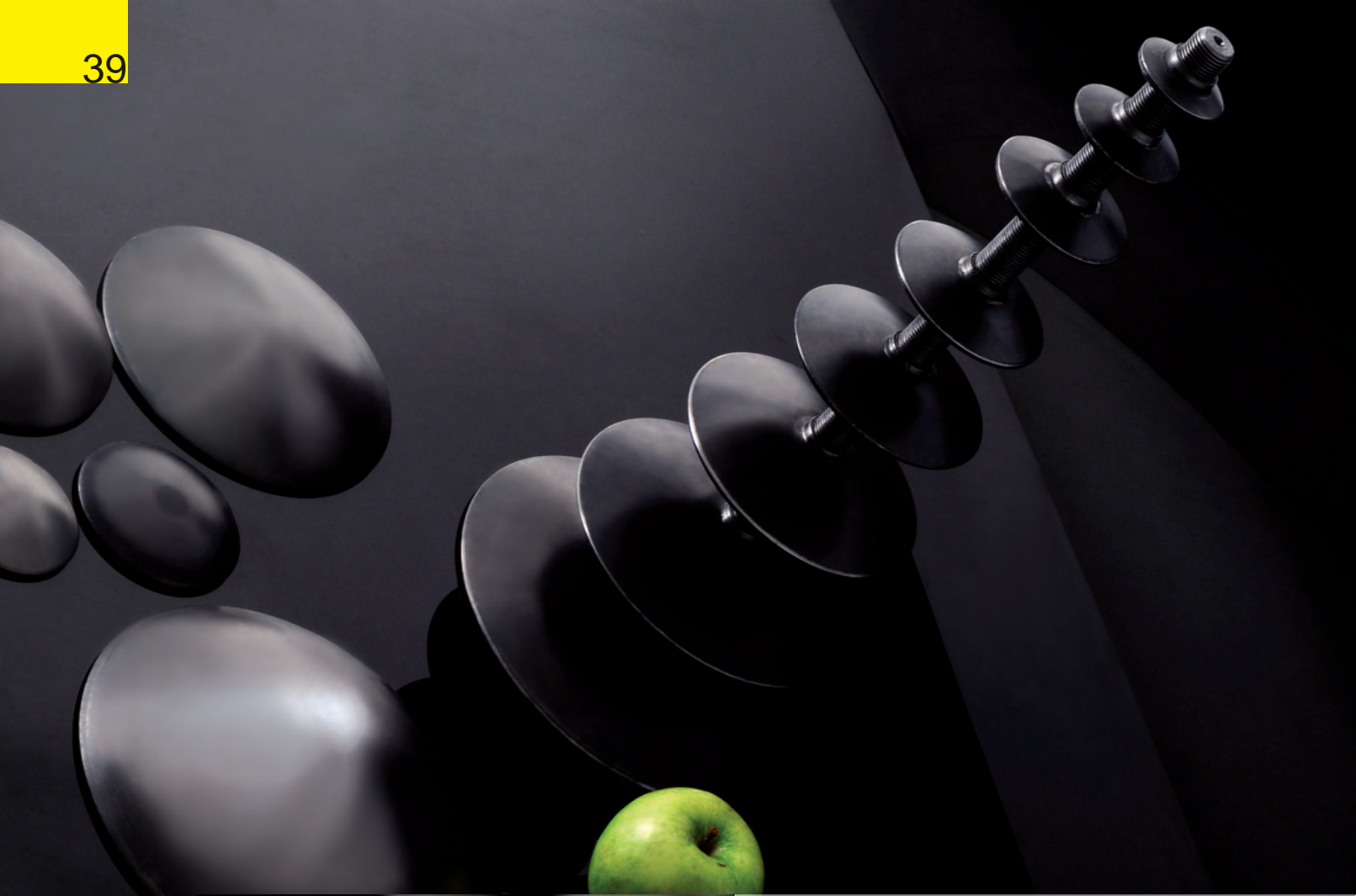
Allows precision assembling



SPECIAL PRODUCTS

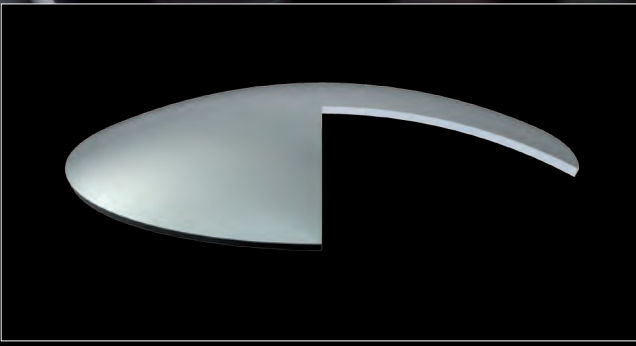
END CUPS





SPECIAL PRODUCTS

THREADED ELEMENTS





... Get ahead with **Adamus** 





SPECIAL PRODUCTS

FIRE PITS...





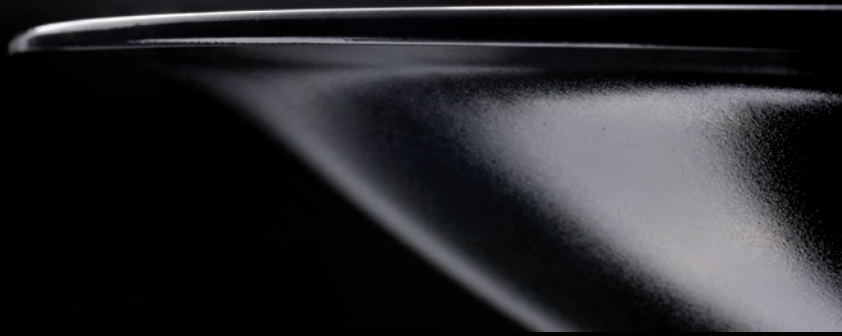
SPECIAL PRODUCTS

...SUITABLE FOR BBQ'S ETC.



SPECIAL PRODUCTS

EXCLUSIVE DESIGN







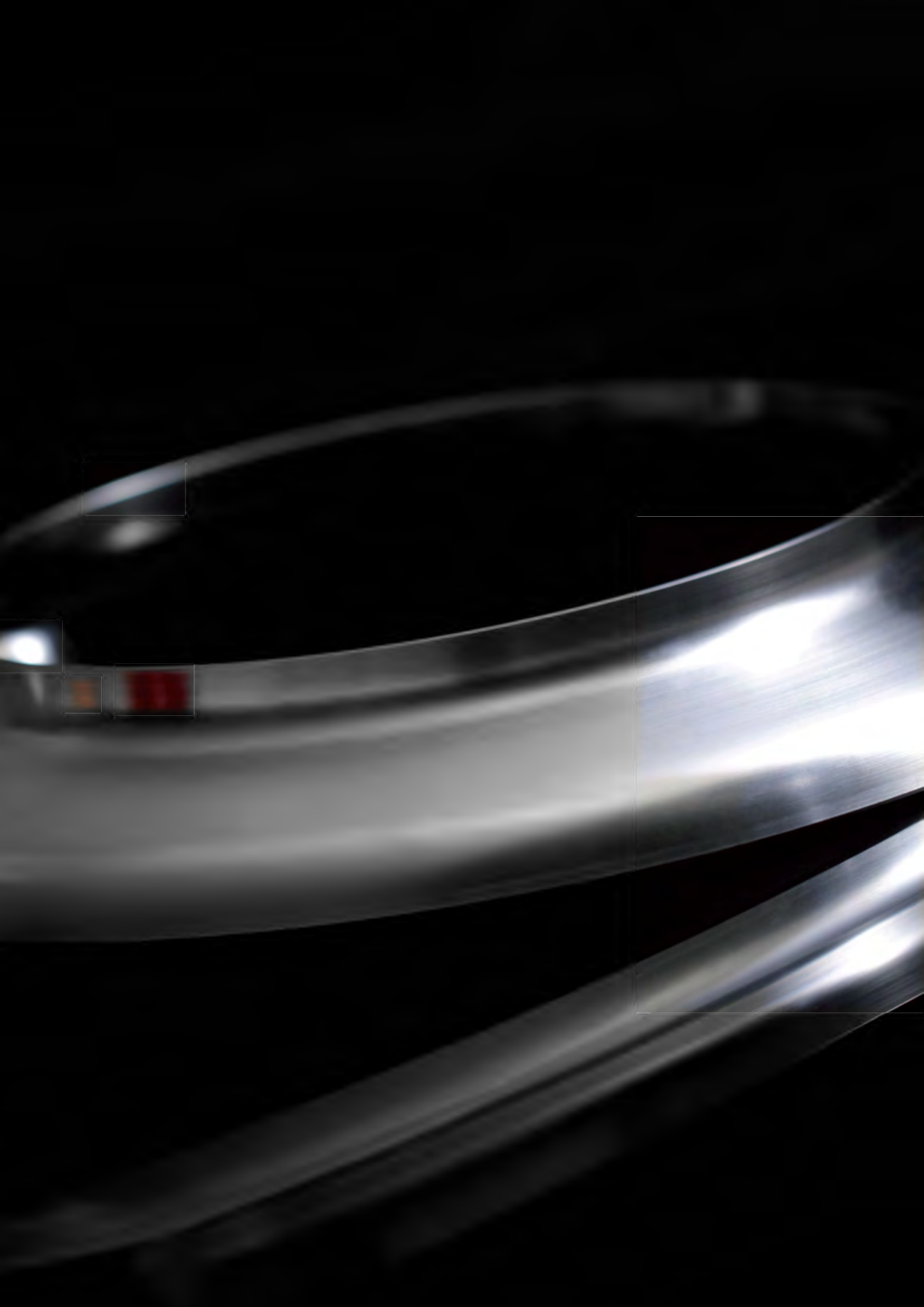
SPECIAL PRODUCTS

COLD METAL PRESSING
FOR HEAVY DUTY APPLICATIONS









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